



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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607.3510
Job Sheet 212744



Part No: 607.3510

Job Qty: 2 pcs

Part Name: AW139 Liferaft Reservoir Brackets



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/2/20

Job Tracking No:

Due Date: 9/9/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 607.3500 REV.N/C IPP REV:A 20.09.01 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	9/8/20	9/8/20	0.17	0.17	Waterjet - Flow		on 20/09/22
							Waterjet - Omax		
110	QC 2	2 pcs	9/8/20	9/8/20	0.00	0.00	QC 2 - 1		on 20/09/22
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
120	QC 8	2 pcs	9/8/20	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
					QC 8 - 66
					QC 8 - 73
					QC 8 - 82
130	Small Fab - 2 - B4B	2 pcs	9/9/20	0.00 0.02	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
					Small Fab - 8 - B4B
					Small Fab - 9 - B4B
					Small Fab - Various 1 - B4B
140	QC 5	2 pcs	9/9/20	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51

DAS
SEP 07 2020 40
9-99

SEP 03 2020

				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	DAS
				QC 5 - 40	82
				QC 5 - 61	9-89
				QC 5 - 81	
				QC 5 - 82	SEP 03 2020
150	Packaging 3-1 - Stock - B4B	2 pcs	9/9/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
160	QC 21 - SA	2 pcs	9/9/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 9
					QC 21 - SA - 77
					QC 21 - SA - 28

Part Op 100 - 1-Cut 607.3510 as per Dwg Dwg Rev: N/C Prog Rev: N/C 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - (QC8- Inspect parts - second check)
 130 - (small fab)Form as per dwg
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

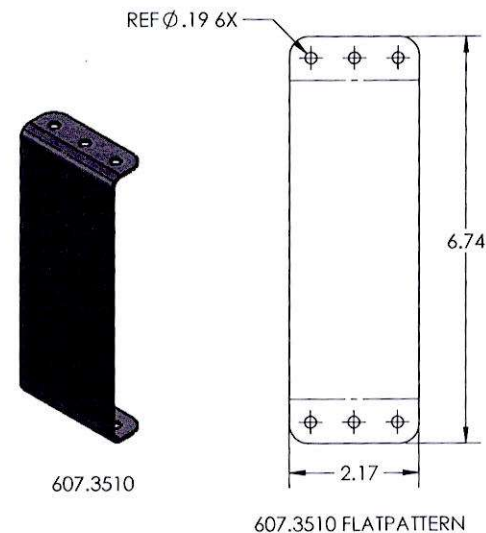
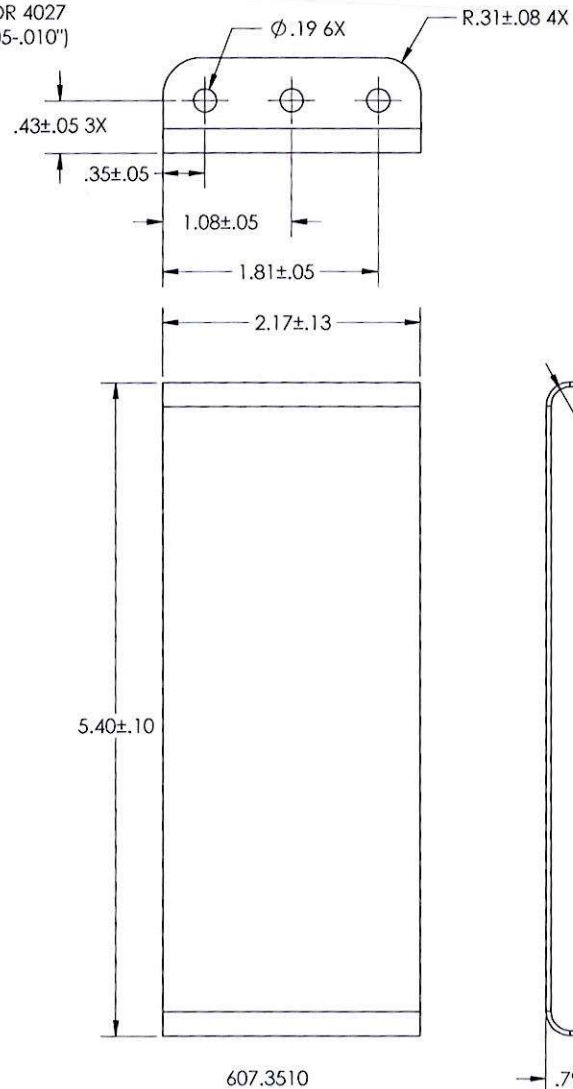
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.2040 sf (.102 ea)	100-Waterjet - Flow - 1	S2575.36
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	0	89	0
Part Specifications				
Specifications could not be found.				

Plex 9/2/20 9:38 AM dart.lacelle.linda

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NOTES:

1. IDENTIFY IAW MPP-120
2. MATERIAL: 6061-T6 SHEET IAW AMS 4025 OR 4027
3. DEBUR AND BREAK ALL SHARP EDGES (.005-.010")

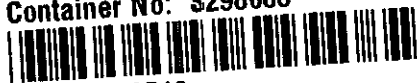


REVISIONS			
REV.	DESCRIPTIONS	DATE	APPROVED
N/C	INITIAL RELEASE	09/01/20	J. GARDNER

X	1	607.3510	LIFERAFT BRACKET SHEETMETAL	2	SPEC.
FIND #	PART #	DESCRIPTION			
QTY		PARTS LIST			
NEXT ASSY (S)		ORIGINAL DATE (M/D/Y)	09/01/20	DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. DBA DART AEROSPACE	
		DRAWN BY	J. GARDNER		
		1. CROSS	J. GARDNER		
		DRAWING APPROVAL	J. GARDNER		
		DATE	09/01/20		
		CONTRACT NO.		AW139 LIFERAFT RESERVOIR BRACKETS	
		UNLESS OTHERWISE SPECIFIED		REV. N/C	
		DIMENSIONS ARE IN INCHES		DWG. NO. 607.3500	
		TOLERANCES ARE:		SCALE	
		2 PLACE DECIMALS $\pm .01$		SHEET 1 OF 1	
		3 PLACE DECIMALS $\pm .005$			
		ANGLES $\pm .5^\circ$			



Container No: S298083



Part: 607.3510

Job No: 212744

Serial No/Batch: S298083

Revision: REV.N/C

Inspector:

Exp Date:

Instructions:

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Date: 09/02/20